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## ENHANCED VISIBLE LIGHT ABSORPTION OF SHAPE-CONTROLLED $\text{TiO}_2@Fe_2O_3$ COMPOSITES

This article presents titanium(IV) oxide nanocrystals in the crystalline form of anatase obtained by hydrothermal synthesis using various shape-controlling agents. Two methods were applied. In the first, diethanolamine (DEA) was used as the shape-controlling agent and titanium(IV) isopropoxide (TTIP) as the  $\text{TiO}_2$  precursor. In the second method, carbonate ions were responsible for controlling the shape, while potassium titanate nanowires (KTNWs) were the precursor of  $\text{TiO}_2$ . The expected application of the nanocrystals was related to the absorption of visible light. Therefore, the main goal was to modify shape-controlled  $\text{TiO}_2$  with a narrow band semiconductor providing absorption of light in that range. Based on spectrophotometric analysis, it was found that the  $\text{TiO}_2@Fe_2O_3$  composites possess a band gap in the range between 2.21 and 2.30 eV which originates from the  $Fe_2O_3$  nanoparticles. Moreover, a small amount of  $Fe^{3+}$  ions was incorporated into the  $\text{TiO}_2$  lattice, as evidenced by the band gap ranging from 2.85 to 2.95 eV.

**Keywords:** titanium dioxide nanocrystals, narrow band gap semiconductor, hematite, visible light absorption,  $\text{TiO}_2@Fe_2O_3$  composites

## ZWIĘKSZONA ABSORPCJA ŚWIATŁA WIDZIALNEGO W KOMPOZYTACH $\text{TiO}_2@Fe_2O_3$ O KONTROLOWANYM KSZTAŁCIE

Przedstawiono nanokryształy dwutlenku tytanu w postaci anatazu otrzymane w wyniku syntezy hydrotermalnej przy zastosowaniu różnych środków kontroli kształtu. W pierwszej metodzie użyto dietanoloaminy (DEA) jako środka regulującego kształt i izopropanolanu tytanu(IV) (TTIP) jako prekursora  $\text{TiO}_2$ . W drugiej metodzie za kontrolę kształtu odpowiadały jony węglanowe, a prekursorem były nanodruty tytanianu potasu (KTNWs). Mając na uwadze przyszłe wykorzystanie otrzymanych nanokryształów w zastosowaniach związanych z absorpcją światła widzialnego, celem było zmodyfikowanie  $\text{TiO}_2$  o kontrolowanym kształcie za pomocą półprzewodnika wąskopasmowego, którego absorpcja promieniowania obejmuje obszar widzialny. Uzyskane kompozyty  $\text{TiO}_2@Fe_2O_3$  posiadają przerwę wzbronioną o wartości z przedziału od 2,21 do 2,30 eV pochodzącą od nanocząstek  $Fe_2O_3$ . Ponadto niewielka ilość jonów  $Fe^{3+}$  została wprowadzona do sieci  $\text{TiO}_2$ , o czym świadczy przerwa wzbroniona o wartości 2,85÷2,95 eV.

**Słowa kluczowe:** nanokryształy dwutlenku tytanu, półprzewodnik wąskopasmowy, hematyt, absorpcja promieniowania widzialnego, kompozyty  $\text{TiO}_2@Fe_2O_3$

## INTRODUCTION

Titanium dioxide is one of the most frequently used semiconductors in fields such as photocatalysis [1-3], solar cells [4], self-cleaning coatings [5], and gas sensors [6] due to its nontoxicity, chemical stability, abundance, and low cost. Many attempts have been reported to improve the properties of  $\text{TiO}_2$  in such a manner as to meet particular requirements relevant to these applications [7, 8]. One of the methods is to control the shape of the nanocrystals and expose selected crystallographic facets characterized by different surface energies [9-13]. Nevertheless, the problem of the too wide band gap of  $\text{TiO}_2$  (3.2 eV) corresponding only to the absorption of UV light remains unsolved. To enable the absorption of visible light, semiconductors with a narrow band gap

are often used, e.g.  $Fe_2O_3$ , which is also inexpensive and environmentally friendly [14-18]. Due to its band gap equal to 2.2 eV, iron(III) oxide can absorb light of a wavelength above 560 nm [19].  $\text{TiO}_2@Fe_2O_3$  composites are promising materials, hence the knowledge about their interactions with light seems to be very important for future applications.

## MATERIALS AND METHODS

### Synthesis of $\text{TiO}_2$ NCs

**Method 1:** Diethanolamine (DEA) was used as the shape-controlling agent and titanium(IV) isopropoxide

(TTIP) as the  $\text{TiO}_2$  precursor. Titanium(IV) oxide nanocrystals were obtained by changing two parameters: the synthesis temperature and the molar ratio of tetrabutylammonium hydroxide (TBAH) to diethanolamine TBAH:DEA. The number of TTIP moles was constant. The M1.2 sample was prepared as follows: 26.7 ml of 1.5 M TBAH and 10 ml of 10.4 M DEA were poured into a Teflon container, which was placed in an ice bath, and stirred until the solution reached 5°C. Then, 0.9 ml of TTIP was added dropwise and the reaction mixture was raised to room temperature. Next, it was transferred to a hydrothermal reactor in which the synthesis occurred at 200°C for 24 hours with a stirring speed of 500 rpm. The M2.2, M3.2, M4.2, and M5.2 samples were prepared using the same reagent concentrations, and in some cases, the reaction temperature was increased to 215°C. Only the M6.2 sample was prepared using 133.5 ml of 0.1 M TBAH, 50 ml of 0.267 M DEA, and 4.5 ml of TTIP (at 215°C for 24 h). To remove organic impurities from the surface of the freshly synthesized powders, they were washed three times with 0.1 M hydrochloric acid, distilled water, and finally with ethanol. Then, they were dried in air at 60°C for 24 hours and calcined in air at 400°C for 3 h (Table 1).

**Method 2:** Carbonate ions were used for shape control, while KTNWs (potassium titanate nanowires) were the precursor. To obtain the KTNWs, 160 ml of 10 M KOH and 1 g of P25 were transferred to the hydrothermal reactor in which the synthesis took place at 200°C for 16 h. Then, they were washed five times with ethanol and dried in air at 60°C for 24 hours. The S1 sample was prepared as follows: 160 ml of distilled water was poured into a Teflon container and 1.5 g of KTNWs was added. After 15 minutes of sonication, 6 g of urea was also added. Synthesis took place at 20°C for 16 h. The obtained precipitation was washed five times with ethanol and dried in air at 60°C for 24 h. Subsequent materials were obtained by increasing the amount of KTNWs (1.5 g (S1)/3.0 g (S2)/4.5 g (S3)/6.0 g (S4)), while the amount of water and urea was constant (Table 1).

### Synthesis of $\text{TiO}_2@\text{Fe}_2\text{O}_3$ composites

$\text{TiO}_2@\text{Fe}_2\text{O}_3$  composites were prepared as follows: 1 g of  $\text{TiO}_2$  powder was added to a beaker containing 50 ml of iron(III) chloride (0.0006 M) and sodium hydroxide (0.01 M) was added dropwise until the pH was 10. The precipitate was stirred for 24 h. The obtained powder was washed with distilled water until it reached the neutral pH. After that, it was dried in air at 60°C for 24 h and calcined at 350°C for 2 h (Table 1).

### Characterization

The morphology of the bare and modified  $\text{TiO}_2$  materials was investigated by means of a Nova NanoSEM 200 scanning electron microscope (SEM) equipped

with a Helix detector and a field emission gun (FEG). The SEM studies were combined with energy-dispersive X-ray spectroscopy (EDX). The crystal structure of the obtained materials was investigated using an X'Pert Pro PANalytical (Philips) diffractometer equipped with a copper anode as the radiation source ( $K_{\alpha 1} = 0.15406 \text{ nm}$ ) in the range of 20° to 80°. Qualitative and quantitative analyses were performed using the Rietveld method, and the crystallite size was determined from the Scherer equation. The optical properties were analyzed using a Jasco V-670 UV-VIS-NIR spectrophotometer equipped with an integrating sphere (150 nm). The spectral dependence of the total reflectance  $R_{\text{tot}}(\lambda)$  was measured in the range of 220–2000 nm, and the band gap energy was calculated by differentiating total reflectance spectra  $dR_{\text{tot}}/d\lambda$  and determining the positions of the maxima.

TABLE 1. Detailed conditions of material preparation

TABELA 1. Szczegółowe warunki otrzymywania materiałów

TiO <sub>2</sub> NC synthesis – method 1			
Sample	TBAH:DEA molar ratio	Synthesis time	Hydrothermal synthesis temperature
M1.2	2:5	24 h	200°C
M2.2	2:5		215°C
M3.2	10:1		200°C
M4.2	10:1		215°C
M5.2	1:10		200°C
M6.2	1:1		215°C
TiO <sub>2</sub> NC synthesis – method 2			
Sample	KTNW:urea mass ratio	Synthesis time	Hydrothermal synthesis temperature
S1	1.5:6	16 h	200°C
S2	3:6		
S3	4.5:6		
S4	6:6		
TiO <sub>2</sub> @Fe <sub>2</sub> O <sub>3</sub> composite synthesis			
Sample	FeCl <sub>3</sub> conc. [M]	NaOH conc. [M]	Fe/Ti wt.% from EDX
P25@Fe <sub>2</sub> O <sub>3</sub>	0.0006	0.01	0.012
M6.2@Fe <sub>2</sub> O <sub>3</sub>			0.009
S4@Fe <sub>2</sub> O <sub>3</sub>			0.008

## RESULTS

The hydrothermal method was applied to synthesize shape-controlled  $\text{TiO}_2$  nanocrystals. The method based on varying the ratios of bridging the ligand-to-capping agent molar ratio (TBAH-to-DEA) was used. Figure 1 shows SEM micrographs of  $\text{TiO}_2$  nanoparticles of different shapes. The sample symbol is in the upper-left corner of the microphotograph, and the shape of the nanocrystals in the upper-right corner. When the synthesis was carried out with TBAH:DEA = 2:5 at 200°C (M1.2 sample) homogeneous spherical grains with

a size ranging from 100 to 160 nm were obtained. However, they are aggregates composed of smaller particles with a size of ca. 20–40 nm. What is more, increasing the temperature of the processes escalates agglomeration. The M3.2 and M4.2 samples (TBAH:DEA = 10:1 at 200°C or 215°C, respectively) consist of nanorods with a length of 400–700 nm and a width of 130–180 nm. As can be seen in Figure 1, for the TBAH:DEA = 1:1 molar ratio, the M6.2 sample consists of nanorods with a length of 100–240 nm and a width of 90–100 nm. The M2.2 and M5.2 powders do not show a defined shape and are significantly agglomerated.

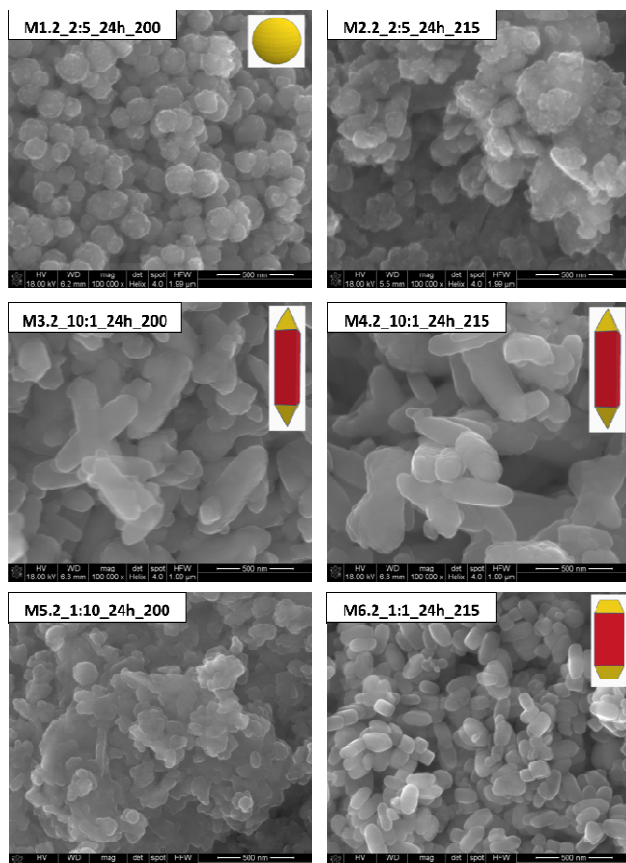


Fig. 1. SEM micrographs of  $\text{TiO}_2$  nanocrystals synthesized from TTIP precursor. Top frame includes: sample symbol TBAH-to-DEA molar ratio synthesis time [h]\_synthesis temperature [°C]

Rys. 1. Obrazy SEM nanokryształów  $\text{TiO}_2$  zsyntetyzowanych przy użyciu prekursora TTIP. Górna ramka zawiera: symbol próbki stosunek molowy TBAH do DEA\_czas syntezy [h]\_temperatura syntezy [°C]

In the second method, carbonate ions were responsible for shape control. The weight fraction of the KTNWs in relation to urea (KTNWs:urea) was varied during the synthesis of the samples. The SEM micrographs of the obtained materials are shown in Figure 2. The synthesis of the S4 sample with the largest amount of precursor (KTNWs:urea = 6:6) leads to the fabrication of titanium dioxide nanocrystals. However, the  $\text{TiO}_2$  NCs do not exhibit a well-defined shape. There are composed of smaller particles with a size of 20–40 nm. At a higher urea concentration (KTNWs:urea = 4.5:6, S3 sample), an undefined shape of particles was ob-

tained as well. A further increase in the concentration of carbonate ions in the reaction solution (S2 sample) results in rod-like and spherical nanocrystals. The sample with the most homogeneous shape is S1 – the one that was synthesized using the largest amount of the shape-controlling agent (KTNWs:urea = 1.5:6). The anatase nanocrystals, with a rod-like shape and a length of 350–460 nm, are aggregates composed of smaller particles similar to all of the other discussed materials (S2–S4).

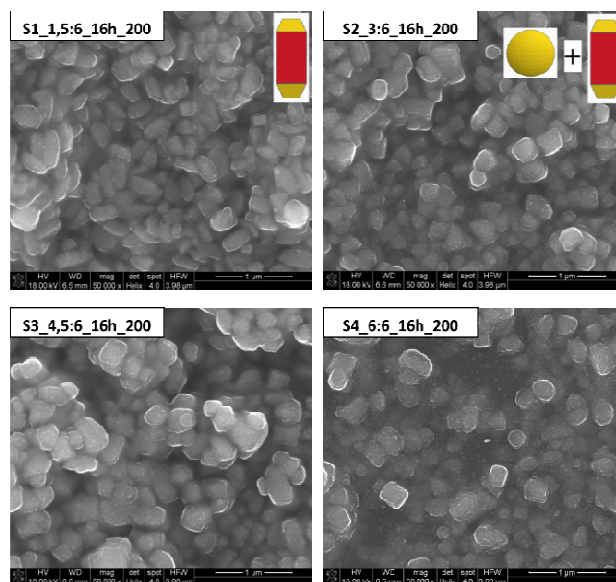


Fig. 2. SEM micrographs of  $\text{TiO}_2$  nanocrystals synthesized from KTNW precursor. Top frame includes: sample symbol\_KTNWs:urea mass ratio\_synthesis time [h]\_synthesis temperature [°C]

Rys. 2. Obrazy SEM nanokryształów  $\text{TiO}_2$  zsyntetyzowanych przy użyciu prekursora KTNWs. Górna ramka zawiera: symbol próbki stosunek masowy KTNWs:mocznika\_czas syntezy [h]\_temperatura syntezy [°C]

Selected  $\text{TiO}_2$  nanocrystals (S4, M6.2, and the commercial P25 powder) were used to be covered with  $\text{Fe}_2\text{O}_3$  particles via the co-precipitation method. The chemical composition of the obtained  $\text{TiO}_2/\text{Fe}_2\text{O}_3$  composites was investigated by EDX analysis. The presence of small amounts of iron(III) oxide was confirmed for all the materials. The content of Fe defined as the Fe/Ti weight percentage (wt.%) was 0.008, 0.009, and 0.012 for S4@ $\text{Fe}_2\text{O}_3$ , M6.2@ $\text{Fe}_2\text{O}_3$ , and P25@ $\text{Fe}_2\text{O}_3$ , respectively. The SEM examination did not allow to determine the distribution of the iron(III) oxide particles on the titanium(IV) oxide surface because the amount of  $\text{Fe}_2\text{O}_3$  was too small to be detected (Fig. 3).

The XRD results for the pure  $\text{TiO}_2$  powders are presented in Figure 4. The top and bottom bars represent the rutile (R), anatase (A) (Fig. 4a), and hematite (H) (Fig. 4b) peak positions. The qualitative analysis allowed the crystal structure of the samples to be determined. The M6.2 nanocrystals crystallize in the anatase structure, while the S4 NCs are composed of anatase, which is a major phase, and a small amount of rutile (0.3%) (Fig. 4a). The commercial P25 powder is a mixture of anatase and rutile polymorphs. The amount of  $\text{Fe}_2\text{O}_3$  in the  $\text{TiO}_2/\text{Fe}_2\text{O}_3$  composites was below the

detection level of the XRD method, and thus, no hematite peaks were observed. Therefore, to confirm the structure of iron(III) oxide, pure  $\text{Fe}_2\text{O}_3$  was synthesized using the same method. The peak positions in the diffractogram (Fig. 4b) indicate single-phase  $\alpha\text{-Fe}_2\text{O}_3$ . The sizes of the anatase and hematite crystallites were determined using the Scherrer equation. The larger crystallites, ca. 118 nm, were obtained by the second method, where the amount of KTNWs was increased.

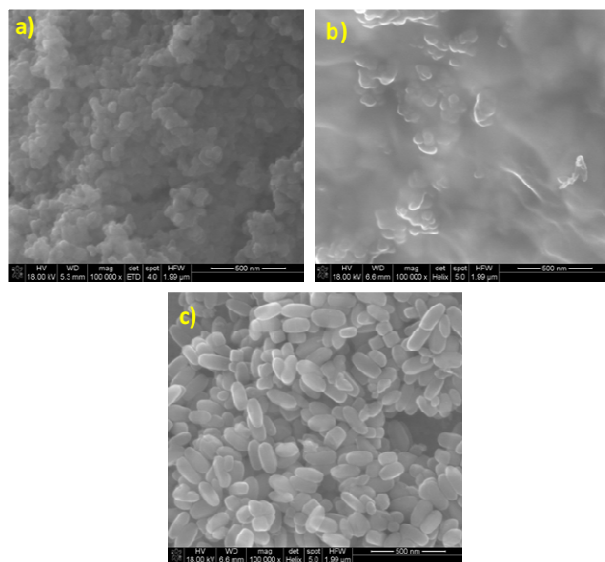


Fig. 3. SEM micrographs of  $\text{Fe}_2\text{O}_3$ -modified  $\text{TiO}_2$  nanocrystals: a)  $\text{P25@Fe}_2\text{O}_3$ , b)  $\text{S4@Fe}_2\text{O}_3$ , c)  $\text{M6.2@Fe}_2\text{O}_3$

Rys. 3. Obrazy SEM nanokryształów  $\text{TiO}_2$  modyfikowanych  $\text{Fe}_2\text{O}_3$ : a)  $\text{P25@Fe}_2\text{O}_3$ , b)  $\text{S4@Fe}_2\text{O}_3$ , c)  $\text{M6.2@Fe}_2\text{O}_3$

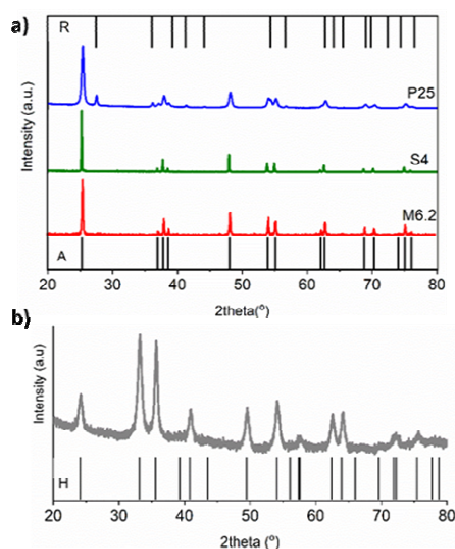


Fig. 4. X-ray diffraction patterns of: a)  $\text{TiO}_2$  nanocrystals and P25, b)  $\text{Fe}_2\text{O}_3$  obtained by same method as  $\text{TiO}_2\text{@Fe}_2\text{O}_3$  composite but without addition of  $\text{TiO}_2$  powders

Rys. 4. Dyfraktogramy: a) nanokryształów  $\text{TiO}_2$  oraz P25, b)  $\text{Fe}_2\text{O}_3$  otrzymanego tą samą metodą co kompozyty  $\text{TiO}_2\text{@Fe}_2\text{O}_3$ , ale bez dodatku proszku  $\text{TiO}_2$

On the other hand, when the TBAH:DEA molar ratio was changed, the first method gave a crystal with a size of about 38 nm. It was also found that iron(III)

oxide crystallites with a size of ca. 8 nm are the smallest (Table 2).

TABLE 2. Phase composition and crystallite size calculated from Rietveld refinement for  $\text{TiO}_2$  and  $\text{Fe}_2\text{O}_3$  powders

TABELA 2. Skład fazowy oraz rozmiar kryształitów wyliczony z dopasowania Rietvelda dla proszków  $\text{TiO}_2$  oraz  $\text{Fe}_2\text{O}_3$

Sample	Anatase [wt.%]	Rutile [wt.%]	Crystallite size [nm]
P25	82.1%	17.9%	12.5*/14.1**
M6.2	100%	-	37.6
S4	99.7%	0.3%	118.3
$\text{Fe}_2\text{O}_3$	100% hematite		8.2

\*anatase, \*\*rutile

The deposition of iron(III) oxide on the titanium(IV) oxide surface aimed to extend the absorption range from UV to visible light. However, because the light must reach both components of the composite, it is undesirable to completely cover the surface of  $\text{TiO}_2$  by  $\text{Fe}_2\text{O}_3$ . Therefore, only a small amount of  $\text{Fe}_2\text{O}_3$  was applied.

The spectral dependences of the total reflectance measured for the pure  $\text{TiO}_2$  NCs and the  $\text{TiO}_2$  NCs covered with  $\text{Fe}_2\text{O}_3$  are presented in Figure 5a and b, respectively.

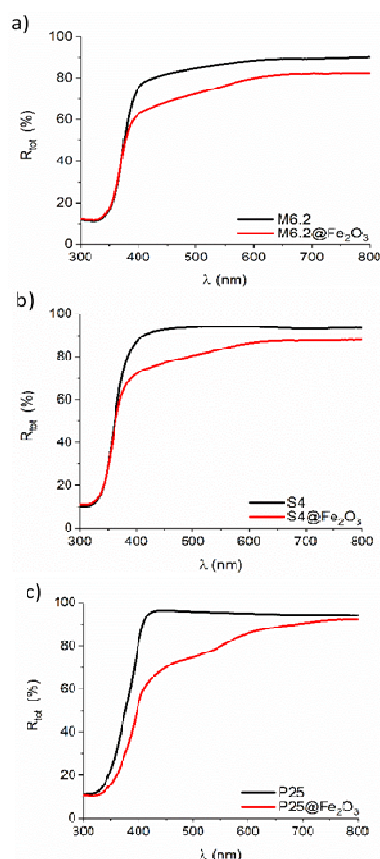


Fig. 5. Spectral dependence of total reflectance: a)  $\text{TiO}_2$  nanocrystals and P25, b)  $\text{TiO}_2\text{@Fe}_2\text{O}_3$  composites

Rys. 5. Spektralna zależność całkowitego współczynnika odbicia: a) nanokryształy  $\text{TiO}_2$  i P25, b) kompozyty  $\text{TiO}_2\text{@Fe}_2\text{O}_3$



The significant reduction in the total reflectance coefficient in the visible range of light is clear proof of the narrow band gap Fe<sub>2</sub>O<sub>3</sub> deposition on the wide band gap TiO<sub>2</sub>. The calculated band gap energies from the first derivative  $dR_{tot}/d\lambda$  plots [20] (Fig. 6) are listed in Table 3. Two optical transitions (1) 3.35÷3.48 eV and (2) 3.11÷3.13 eV correspond to the band gap energies of anatase and rutile, respectively. The energy of 2.21÷2.30 eV (4) can be interpreted as the direct band gap of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> [21]. The additional band gap (3) in the range of 2.85÷2.95 eV can be assigned to the acceptor level in the forbidden band of titanium(IV) oxide formed by the incorporated Fe<sup>3+</sup> ions into the TiO<sub>2</sub> lattice [22]. What should be emphasized is that in contrast to the structural studies (XRD), the analysis of the optical properties of the TiO<sub>2</sub>@Fe<sub>2</sub>O<sub>3</sub> composites proves the presence of the iron(III) oxides phase.

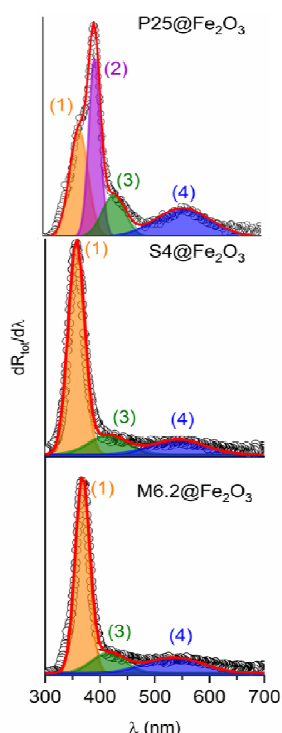


Fig. 7. Band gap energy determination from positions of maxima in first-derivative plot for TiO<sub>2</sub>@Fe<sub>2</sub>O<sub>3</sub> composites

Rys. 7. Wyznaczanie energii przerwy wzbronionej z położenia maksimumów na wykresie pierwszej pochodnej dla kompozytów TiO<sub>2</sub>@Fe<sub>2</sub>O<sub>3</sub>

TABLE 3. Band-gap energy for TiO<sub>2</sub> and TiO<sub>2</sub>@Fe<sub>2</sub>O<sub>3</sub> composites

TABELA 3. Energia przerwy wzbronionej dla TiO<sub>2</sub> oraz kompozytów TiO<sub>2</sub>@Fe<sub>2</sub>O<sub>3</sub>

Sample	Photon energy [eV]			
	(1)	(2)	(3)	(4)
P25	3.39	3.11	-	-
P25@Fe <sub>2</sub> O <sub>3</sub>	3.40	3.13	2.85	2.21
S4	3.47	-	-	-
S4@Fe <sub>2</sub> O <sub>3</sub>	3.48	-	2.95	2.27
M6.2	3.35	-	-	-
M6.2@Fe <sub>2</sub> O <sub>3</sub>	3.38	-	2.94	2.30

## CONCLUSIONS

The titanium(IV) oxide nanocrystals in the anatase polymorph were obtained by hydrothermal synthesis. The shape control was based on changing the TBAH-to-DEA ratio, while the number of TTIP moles remained constant. The influence of the synthesis temperature on the obtained form of nanocrystals was also investigated. At the TBAH:DEA molar ratio equal to 2:5 and synthesis temperature of 200°C, nanospheres (M1.2) composed of smaller TiO<sub>2</sub> crystallites were obtained. At the molar ratio of 10:1, regardless of the temperature, nanorods were obtained (M3.2, M4.2). The application of other molar ratios led to significant particle agglomeration and did not result in a distinct shape of TiO<sub>2</sub>. The M6.2 nanocrystals prepared using an approximately 40-fold diluted shape-controlling agent and 15-fold diluted TBAH were characterized by the most uniform morphology forming nanorods with clearly distinguishable crystal facets.

In the second method, carbonate ions were responsible for shape control, and the weight fraction of KTNWs in relation to urea was increased. The microstructural studies showed that only with a small addition of the precursor (S1, S2), the amount of carbonate ions was sufficient to effectively control the shape of TiO<sub>2</sub>. In terms of crystal structure, the anatase polymorph was obtained by the M6.2 sample, while the S4 nanocrystals were found to be a mixture of anatase with a small amount of rutile (0.3 wt.%). The band gap of the studied titanium(IV) oxide materials varied in the range of 3.35÷3.48 eV. The values of band gap energy were affected by the different sizes of the crystallites forming the nanocrystals.

The modification of TiO<sub>2</sub> by covering the surface with iron(III) oxide allowed a reduction in the total reflectance of the M6.2@Fe<sub>2</sub>O<sub>3</sub> and S4@Fe<sub>2</sub>O<sub>3</sub> composites by over 10% in the visible range of light. However, the TiO<sub>2</sub> nanocrystals covered with Fe<sub>2</sub>O<sub>3</sub> did not show such large changes in the optical properties as in the case of the P25@Fe<sub>2</sub>O<sub>3</sub> composite. This effect is related to the different proportions of high-energy surfaces in both forms of TiO<sub>2</sub>. It was also found that the composites possess two additional optical transitions, first in the range of 2.21÷2.30 eV (Fe<sub>2</sub>O<sub>3</sub> nanoparticles) and second in the range of 2.85÷2.95 eV assigned to the result of incorporating Fe<sup>3+</sup> ions into the TiO<sub>2</sub> lattice.

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